



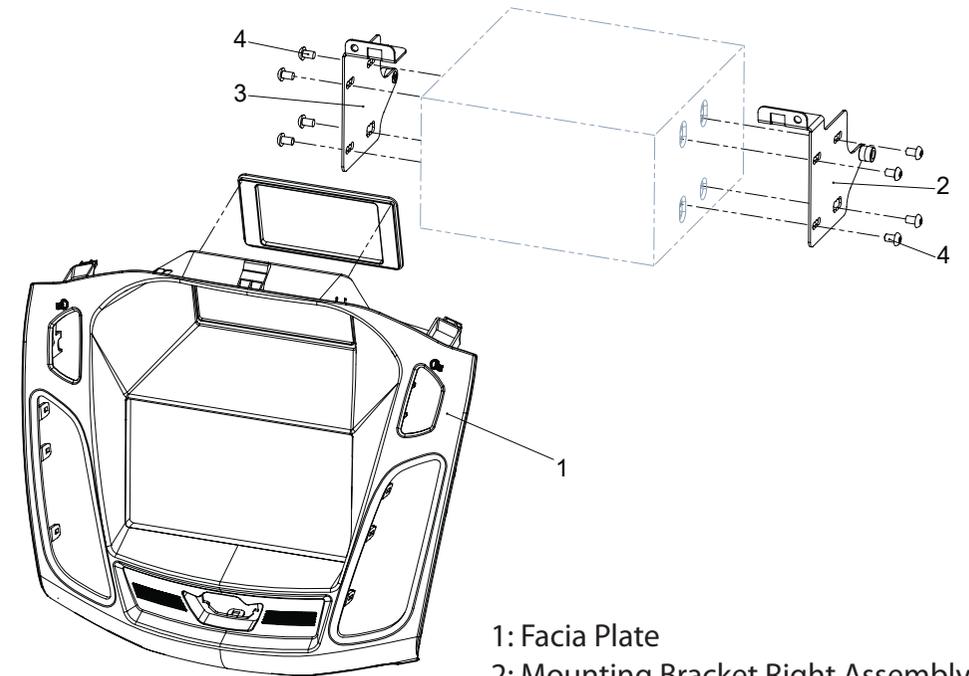
Installation Manual Double DIN Kit

Ford Focus 2011->

Part-No.: 381114-23-1
Colour: black

Compatible with these double DIN devices

Double DIN Navigation

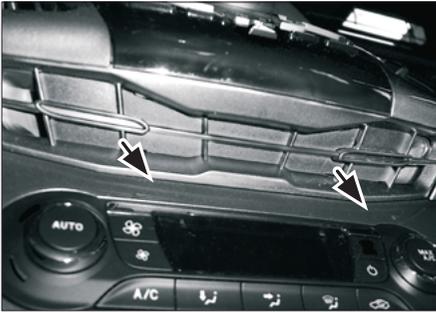


- 1: Facia Plate
- 2: Mounting Bracket Right Assembly
- 3: Mounting Bracket Left Assembly
- 4: Flat Headed Screw

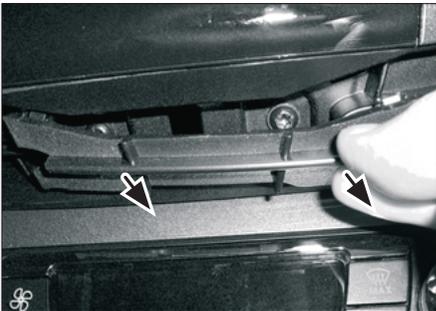
*Spare OEM hazard light
switch by Ford required*



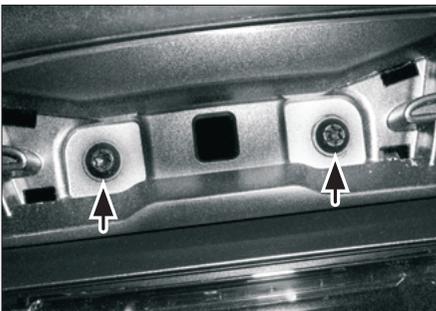
1. Ford Focus OEM Dashboard
(sample photo)



2. Unclip panel under OEM radio



3. Remove Panel under OEM radio



4. These 2 screws need to
be removed



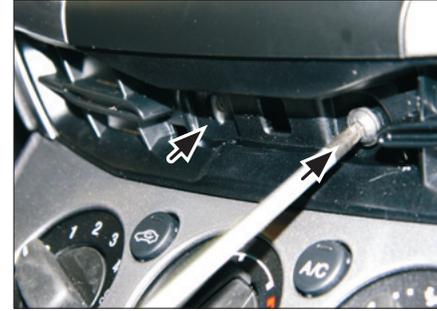
14. as needed fix speaker with cyanoacrylate adhesive



15. A spare OEM hazard light switch by Ford is required.



16. Mount spare hazard light switch to fascia plate. Clip fascia plate on dash board. Install everything in reverse order.



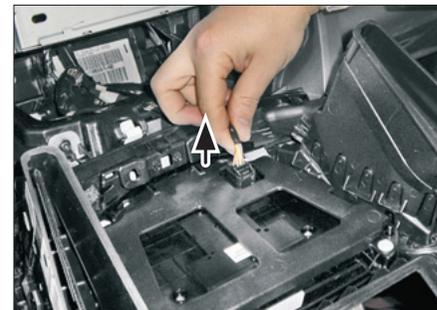
4a. Remove 2 screws under OEM radio



5. Unclip OEM panel



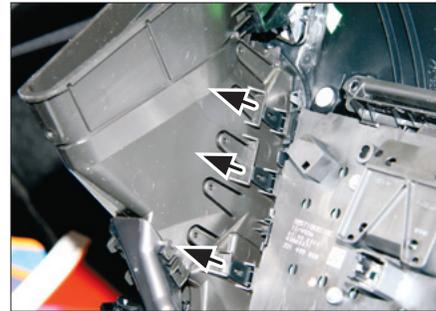
6. Remove OEM panel carefully



7. Unplug cables



8. Remove 2 screws (see arrows)
Remove OEM head unit

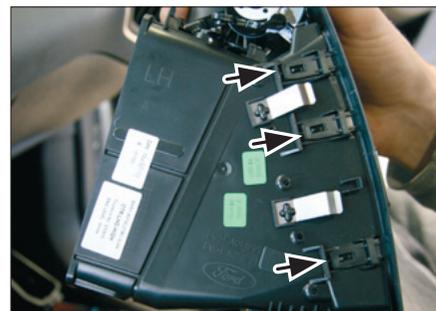


Preperation of facia plate

12. Unclip 2 OEM air vents

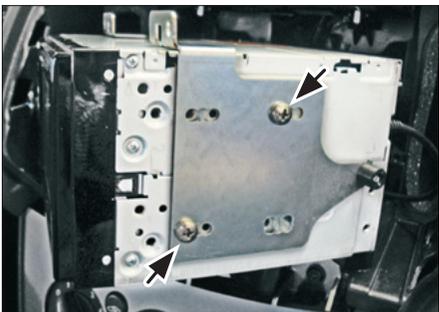


9. OEM dash board with removed head unit



Preperation of facia plate

13. Mount them to new facia plate



10. Mount mounting brackets to double DIN head unit



The Focus is equipped with two kinds of OEM displays

A: Display with 2 buttons at right side (see arrow)

No trim frame required



11. Install double DIN head unit

Connect all required circuit points and connections. Please see stalk interface manual for connecting stalk interface

Fix navigation with OEM screws



B: Colour Display:

Clip trim frame to facia plate

